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**Process Capability Exam Questions And Answers**

- A process is in statistical control with  $\bar{\bar{x}} = 199$  and  $\bar{R} = 3.5$ . The control chart uses a sample of size  $n = 4$ . Specifications are at  $200 \pm 8$ . The quality characteristic is normally distributed.
- Estimate the potential capability of the process.
  - Estimate the actual capability of the process.
  - How much improvement could be made in the process performance if the mean could be centered at the nominal value?
  - Calculate and compare  $C_{pm}$  and  $C_{pkm}$ .
  - Calculate the natural tolerance limits of the process. How these limits are compared to the specification limits?